



We welcome and thank you for referring out detailed catalogue.

aira is know all over continents as a manufacturer of quality products - Ball Valves, Butterfly Valves, Plug Valves, & Control On / Off Valves with Pneumatic Actuators for Pharma, Oil & Gas, Steel, Paper, Water, Chemical and all type of processing industries.

aira has walked through more than 3 decades, gaining valuable experience, offering equipment's in the products manufactured by OEMs in all spheres of engineering. products have gained reputations of consultants, and approvals of users, OEMs and other as a quality product.

has expanding business into foreign markets specially GCC, UAE, Asian & African countries. This is because increase its customer base and revenue, leading to overall growth and success. Now foreign users come to know and believe in the services provided by the aira. Along with the same, it also helps to reach a large number of users thereby leading to the increase their business.

Being and ISO 9001 BVQI certified company has put aira in fore front. Out motto is "Value the customer" and "Superior product", one among the best in the world.

Our Quality

- In- House full scale testing facility.
- Lean manufacturing practices
- Certified by: ISO 9001: 2015 (BVQI LONDON), CE, ATEX, CIMFR, BIS, PESO, SIL 3, IBR
- API 609, API 6D

Our Commitment

- To understand customer's need first before proposing our products.
- To keep on providing competitive rate's by adapting to continuous process improvement, without compromising on quality.
- To provide continuous support to our customers and go beyond their expectations in terms of delivery and after sale services.

Our Manufacturing Facility

■ In house R & D, manufacturing and testing facility is all located in a spread over three campuses at Ahmedabad, Gujarat, INDIA.

Network - Sales Office

- 60 Plus Branch Offices in different states in India.
- Sales office in the Bangladesh, Dubai, Kenya, Malaysia, Nepal, Qatar, Singapore, South Africa, Sri Lanka, Turkey, USA (Expanding).























CERTIFICATIONS

VALVE AUTOMATION

QMS (Quality Management System)

ISO 9001: 2015

EMS

(Environment Management System)

ISO 14001: 2015

OHSAS (Occupational Health

& Safety Management System)

ISO 45001 : 2018

IBR

PISTON VALVE GLOBE CONTROL VALVE (CKD/CND) DISC CHECK VALVE (DCV) PRESSSURE REDUCING VALVE (PRV) POP TYPE SAFETY VALVE BALL VALVE

Pneumatic Actuator

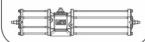
CE / ATEX /



EXIDA SIL-3 / PROOF OF DESIGN

Scotch & Yoke Actuator

CE / ATEX / SIL-3



Stainless Steel Actuator

CE / **IEP ATEX**



Positioner Enclosure

CE / CIMFR / IP67 / BIS / PESO



aira's SOME OF OUR

Plug Valve

FUGITIVE EMISSIONS

TEST

AS PER ISO 15848-1 / IBR



Flameproof Solenoid Valve

IEP ATEX / CE / CIMFR / IP65/ IP67 / IP68 /

BIS / PESO



IEP ATEX / CE / CIMFR / IP67 / BIS / PESO EQDC IP68

Ball Valve (Floating & Trunnion)

FIRE SAFE TEST DESIGN / FUGITIVE EMISSIONS TEST AS PER ISO 15848-1 / CE / PED / EXIDA SIL-3



Butterfly Valve (centric / Double & Triple Eccentric)

FIRE SAFE TEST DESIGN / **FUGITIVE EMISSIONS TEST** AS PER ISO 15848-1 / CE / PED / EXIDA SIL-3 IBR / PROOF OF DESIGN / FOOD GRADE / BIS / ISI



Multiport Ball Valve

FUGITIVE EMISSIONS TEST AS PER ISO 15848-1 / CE / PED / EIL





























Warranty Information



Best In Class 4 - Year Warranty

Aira 'ARA' Actuator manufactured by Aira Euro Automation Pvt. Ltd. are warranted against defects in material or workmanship for a period of four years from date of shipment. Our sole obligation under this warranty is to repair or replace, at our option, any product Aira 'ARA' Actuator products manufactured by Aira Euro Automation Pvt. Ltd. are warranted against defects in material or workmanship for a period of four year from date of shipment. Our sole obligation under this warranty is to repair or replace, at our option, any product or any part or parts thereof found to be defective. Aira Euro Automation Pvt. Ltd. MAKES NO OTHER REPRESENTATION OR WARRANTY. EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. The warranty set forth above is the only warranty applicable to Aira Euro Automation Pvt. Ltd. products and in no event shall Aira Euro Automation Pvt. Ltd. be liable for any delay, work stoppage, cartage, shipping, loss of use of equipment, loss of time, inconvenience, loss of profits of any direct or indirect incidental resulting from or attributable to a breach of warranty. The remedies under this warranty shall be the only remedies available. OUR MAXIMUM LIABILITY SHALL NOT IN ANY EVENT EXCEED THE CONTRACT PRICE FOR THE PRODUCT.











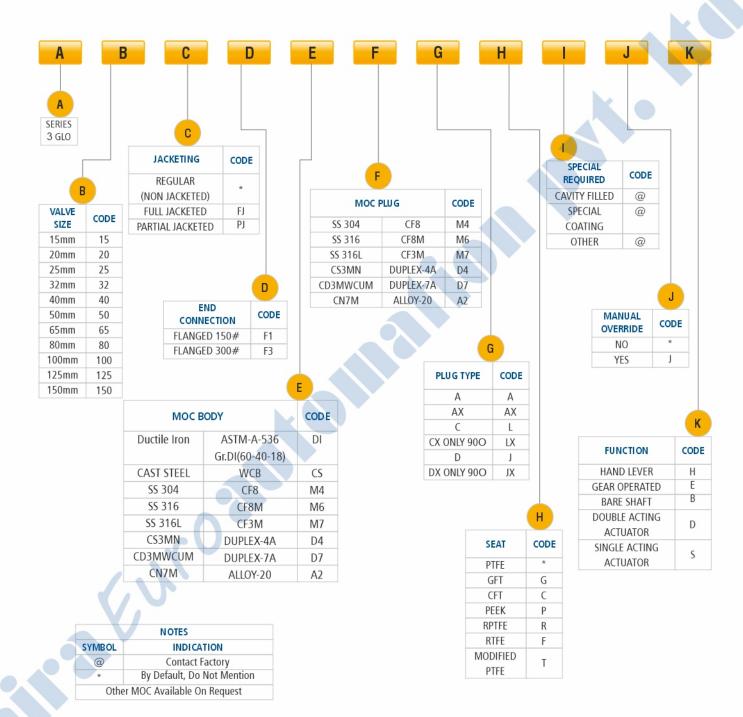








PRODUCT CODING 3 WAY PLUG VALVES



EXAMPLE-1	3GLO 15F1CSM4AGH	3GLO VALVE SIZE 15MM FLANGED 150# WCB BODY & CF8 "A" TYPE PLUG GFT SLEEVE HAND LEVER OPERATED
EXAMPLE-2	3GLO 150JF1M6M6E	3GLO VALVE SIZE 150MM JACKETED FLANGED 150# CF8M BODY & CF8M "C" TYPE PLUG PTFE SLEEVE GEAR OPERATED
EXAMPLE-3	3GLO 50F1CSM4JD	3GLO VALVE SIZE 50 50MM FLANGED 150# WCB BODY & CF8 "D" TYPE PLUG PTFE SLEEVE DOUBLE ACTING ACTUATOR OPERATED





















Torque & Cv Value

Flow Co - Efficients

Torque Values						
BREAK AWAY TORQUE NM						
Valv	e Size	150#	300#			
MM	Inch	150#	300#			
15	1/2"	18	26			
20	3/4"	18	38			
25	1"	36	46			
32	1.1/4"	46	52			
40	1.1/2"	55	64			
50	2"	114	135			
65	2.1/2"	131	142			
80	3"	162	175			
100	4"	221	240			
125	5"	295	325			
150	6"	450	500			
200	8"	750	805			
250	10"	1400	1655			
300	12"	1900	3500			
350	14"	2500				
400	16"	5200				
450	18"	9000				
500	20"	13000				

ACTUATOR SELECTION MULTIPLY THE ABOVE VALUES BY THE FOLLOWING FACTORS (F) TO GET THE ACTUATOR TORQUE.

	(- /
SERVICE	FACTOR 'F
RAW WATER	1.35
WET SERVICE	1.35
STEAM	1.25
GAS	1.40
SLURRY	1.80
VISCOUS LIQUID	2.00

Notes :

- 1 For GFT, CFT, GRFT & SS Filled PTFE Seats Multiply The Above Values By 1.2
- 2 For Torque of lined valves please contact marketing

e Size	Plug Valve Cv		
Inch			
1/2"	9		
3/4"	14		
1"	44		
1.1/4"	66		
1.1/2"	92		
2"	175		
2.1/2"	245		
3"	290		
4"	545		
5"	650		
6"	1070		
8"	1580		
	Inch 1/2" 3/4" 1" 1.1/4" 1.1/2" 2" 2.1/2" 3" 4" 5" 6"		

10"

12"

14"

16"

18"

20"

250

300

350

400

450

500

Flow Coefficient (Cv) is a basic industry wide standard which is defined as "The rate of flow of water in US gallon's per minute that will generate a pressure drop of one pound per square inch across the valve".

2165 3159

3300

6400

6500

9200

$$Cv = \frac{Q}{\sqrt{\frac{\triangle P}{SG}}}$$

WHERE,

Q = FLOW RATE IN US gal / min

 \mathbf{SG} = SPECIFIC GRAVITY OF LIQUID (WATER = 1) $\triangle \mathbf{P}$ = PRESSURE DROP ACROSS THE VALVE, PSI

Ky = $C_V / 1.17$

Pressure Test Chart

			Test Pressure 8	& Duration As Per	API 598			
Pressure Rating	Hydro Test Pressure		Test Duration In Seconds					
	Body (Kg/cm²)	Seat (Kg/cm²)	Valve Size	Body (Minutes-Seconds)	Seat (Minutes-Seconds)	Back Seat (Minutes-Seconds)		
150#	30	22	2" & Smaller	0.25 - 15	0.25 - 15	0.25 - 15		
300#	80	58	2.1/2" to 6"	1 - 60	1 - 60	1 - 60		
600#	155	115	8" to 12"	2 - 120	2 - 120	1 - 60		
800#	211	151	14" & Larger	5 - 300	2 - 120	1 - 60		
900#	233	170						
1500#	393	286	Pneumatic (Air) Testing Only For Seat 7 Kg/cm ²					
2500#	653	478						
Test Pressure & Duration As Per BS EN 12266-1								
PN 10	15	11	Test Duration In Seconds					
PN 16	24	18	Valve Size Body (Minutes-Seconds) Seat (Minutes-		1inutes-Seconds)			
PN 25	40	28	2" & Smaller 0.25 - 15 0.25 -		0.25 - 15			
PN 40	60	45	2.1/2" to 6"	1 - 60		1 - 60		
DN 64	100	100 71	8" to 12" 2 - 120			2 - 120		
PN 64	100	71	14" & Larger	5 - 30		2 - 120		

Hydraulic Testing



























Plug Valve Features

General

"aira" Non lubricated Sleeved & Lined Plug Valve are designed Inaccordance with API 599 for ANSI Class Ratings 150 & 300. Nominal sizes from 1/2" to 16" Valves Have been design for use with various combinations of material Such as : Carbon Steel, Low Carbon Steel, Special Alloy, Stainless Steel, Monel, Inconel. 2 Way and Multiport Plug Valves are available for variety of applications.

Unmatched Superior Sealing. Bi-directional Zero leakage.

Primary sealing by PTFE sleeve with high pressure ribs for In-line sealing. Second by wedge ring. Independent Tertiary sealing by diaphragm. Leaving absolutely no chance for atmospheric leakage.

This gives highest level of sealing when compared to any other valve design. (When compared with conventional ball valve, butterfly valve, gate valve, globe valve designs)

Inherently Cavity Free.

No dead space. No fluid accumulation. No contamination. No sticking of media on plug.

360° port lips.

360° port lips provide a self-cleaning action to remove scaling and adhering media. PTFE even through high grade plastic which is vulnerable to cold flow (permanent deformation) when subjected to varying loads and temperature. In a plug valve the 360° port acts along with upper and lower boundary restrict the sleeve preventing cold flow.

Less Joints. Less Problems.

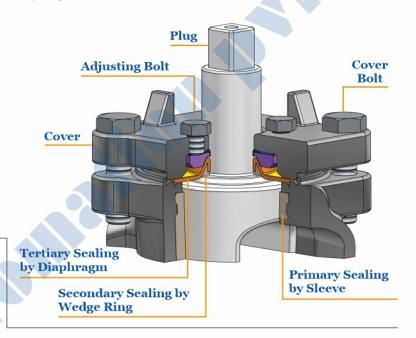
Single piece body, tapered plug, cover. Improved monolithic compact design ensures lower costs and better performance.

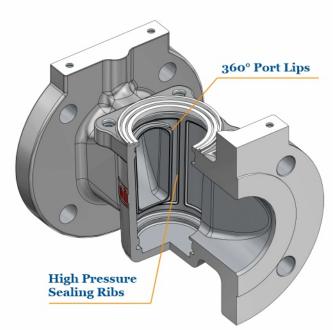
No maintenance.

In case of PTFE sleeve wear from usage, a slight turn of adjusting bolt presses the plug down regaining sealing pressure making valve as good as new. No lubrication in needed even after long period of inactivity, thanks to low co-efficient of friction of PTFE sleeves and smooth finished surface of plug. And even in case of regular maintenance plug valves are top entry valves, hence, need not be removed from the line and can be easily serviced.

Construction & Working

Basic structure is plug, sleeve, body. Sleeve is inserted inside the body. Tapered plug is inserted into the sleeve. The sleeve acting as a soft seat completely surrounds plug creating areal sealing surfaces. Also not permitting any dead space in the flow path. Plug is rotating 90 degree. When it is aligned with the body port, flow is open. When the plug is rotated so that plug port is perpendicular to the body port the flow is blocked. The media kept in the plug while at closed position, will be contained in the plug port only, and when the valve is open again, the flow will flush the media out.



















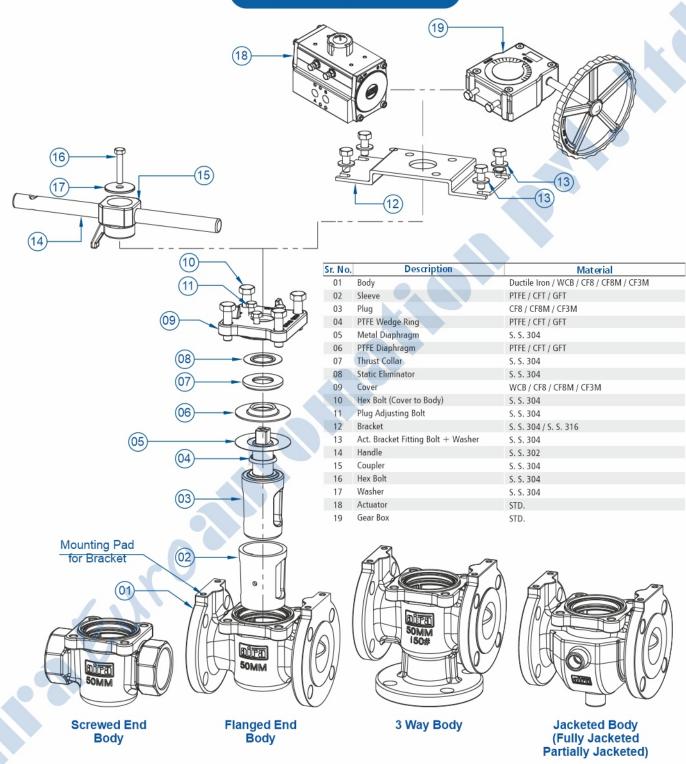








Plug Valve Exploded View





















"aira" 3 Way Plug Valve Flanged End 150#

Plug valves are designed to offer superior performance in various industrial applications. Design inherent reduction in pressure drop leads to higher efficiency and better flow rates. Long service life, unmatched sealing capacity and ease of maintenance thanks to ingenious design make the aira plug valves a preferred choice in severe service conditions.

Size Range : 1/2" to 6" (15 MM to 150 MM)

Standard

Design And Mfg. Std. : API 599 / BS 5353 Valve Face To Face Dimension : As Per Mfg Std. : API 598 / EN 12266 - 1 Inspection & Testing Leakage Class : CLASS VI ISO - 5208



"FIRE SAFE VALVES ARE AVAILABLE ON REQUEST"

QØ ØJ, N Nos Of Holes On K:PCD

Accessories

- On / Off Indicator
- Namur Standard Solenoid Valve in all standard Coil Voltage Flameproof Coil Available
- Pneumatic Pneumatic Valve Positioner
- Electro Pneumatic Valve Positioner
- Smart Positioner
- Manual Over Ride
- Limit Switch for On / Off Indication at panel board
- Filter + Regulator Combination with Pressure gauge
- Air Lock Valve

150# Dimensions:										
Valve MM	e Size Inch	L1	ØD	Øg	b	f	Ø١	N	PCD	Weight Approx. Kgs
15	1/2"	108	90	34.9	9.6	2	15.88	4	60.3	2.630
20	3/4"	117	100	42.9	11.2	2	15.88	4	69.9	3.150
25	1"	127	110	50.8	12.7	2	15.88	4	79	5.150
32	1.1/4"	140	115	63.5	14.5	2	15.88	4	88.9	5.900
40	1.1/2"	165	124.87	73	15.93	2	15.88	4	98.4	8.400
50	2"	178	150	92.1	17.5	2	19.05	4	120.7	13.700
65	2.1/2"	190	180	104.8	20.7	2	19.05	4	139.7	19.200
80	3"	203	190	127	22.3	2	19.05	4	152.4	21.500
100	4"	229	230.5	157.2	23.34	2	19.05	8	190.5	33.350
150	6"	267	280	215.9	25	2	22.23	8	241.17	60.800

(All Dimensions are in mm & Weight are for bare shaft only)

















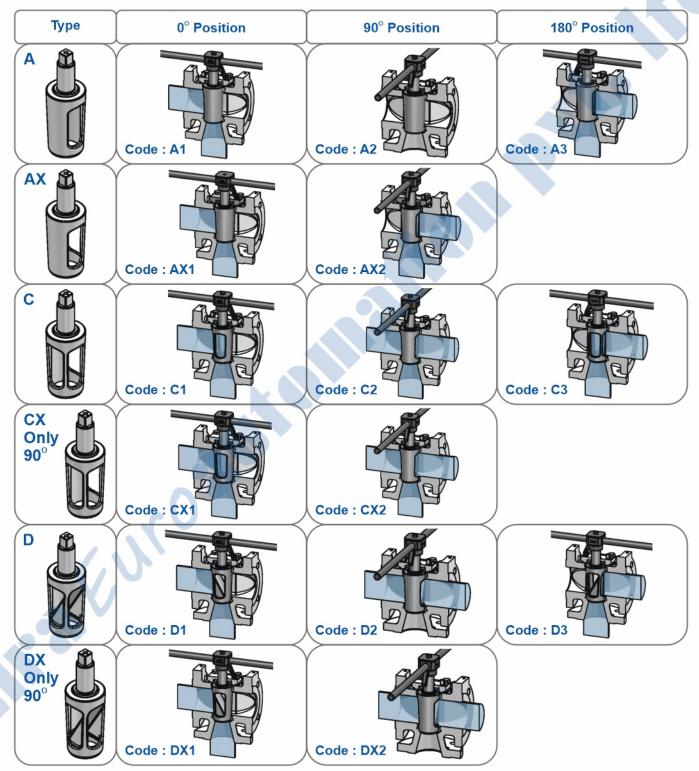






Multiport Valves

The versatility of 3GLO multiport valves and the variety of flow arrangements in which they are available make these valves ideal for many types of piping systems handling liquids, gases, slurries or other applications where tight shut - off is required.





















Pneumatic Rotary Actuator Accessories

Pneumatic - Pneumatic & Electro Pneumatic ROTARY Valve Positioner





Input Signal **Supply Air Pressure**

: 4 ~ 20 mA DC : 20 ~ 100 psi Max.

Air Pipe Connection **Ambient Temperature** Degree of Protection

Body Material

(7.0 Kgf/cm2) Standard Stroke : 10 ~ 80 mm : 1/4" NPT : -20 °C to 70 °C : IP 65 Out-put Characteristics: Rotary Conduit Connection : 1/2" NPT : Aluminium Die Cast









Pneumatic - Pneumatic & Electro Pneumatic **LINEAR** Valve Positioner



AEP-1000-LSN Pneumatic - Pneumatic

Model



: 3 ~ 15 (0.2 ~ 1.0 Kgf/cm3) Input Signal : 100 psi Max.

Supply Air Pressure (7.0 Kgf/cm2) : 10 ~ 80 mm Standard Stroke : 1/4" NPT **Air Pipe Connection** Ambient Temperature : -20 °C to 70 °C Degree of Protection : IP 65

Out-put Characteristics: Linear Conduit Connection : 1/2" NPT

Body Material : Aluminium Die Cast





MMLS-BX-WP-01-A

MMLS-BX-WP-01-B MMLS-BX-WP-01-C : Honeywell ZM / NJ2-V3-N /

NBB-V3-Z4 : 1 NO + 1 NC / 2 Switch

: -20 $^{\circ}$ C to 80 $^{\circ}$ C

: 1/2" - NPT





SMART Positioner LINEAR



Model Body Set Point Signal : IP 6000 Series : Aluminium : 4 - 20mA DC

Ambient Temperature : Normal Version : -20 °C ~ 70 °C Optional Version : -40 °C ~ 70 °C

: 0.14 - 0.7 MPa Supply Pressure : 55L/min (Sup=0.14MPa) Flow

Weatherproof MICRO Limit Switch Box



Switch

Type Enclosure Protection Ambient

Temperature **Conduit Entry**

Terminal : 8 Point **Mounting Bracket** : Namur VDI / VDE3845 / ISO 5211

: IP 67

: Aluminium Die Cast Material

Flameproof Limit Switch Box



: MLS-BX-FLP-01-A Model MLS-BX-FLP-01-B MLS-BX-FLP-01-C MLS-BX-FLP-01-D

witch : Honeywell V15 / Honeywell V 15 PCB Type / NCB2-V3-NO / NJ2-V3-N / NBB-V3-Z4 / NBB3-V3-Z4

: 1 NO + 1 NC / 2 NO + 2 NC / 2 Switch Type Enclosure Protection: IP 68

Protection

Ambient Temp. -20 °C to 80 °C 1/2" - NPT Conduit Entry Terminal 8 Point

: Namur VDI / VDE3845 / ISO 5211 Mounting Bracket

Material : Aluminium Die Cast

Flameproof Limit Switch Box STAINLESS STEEL 304 / 316



LS4-BX-FLP-01-B / LS6-BX-FLP-01-B LS4-BX-FLP-01-C / LS6-BX-FLP-01-C LS4-BX-FLP-01-D / LS6-BX-FLP-01-D Switch : Honeywell V15 / Honeywell

V 15 PCB Type / NCB2-V3-NO / NJ2-V3-N / NBB-V3-Z4 / NBB3-V3-Z4 : 1 NO + 1 NC / 2 NO + 2 NC / 2 Switch

: LS4-BX-FLP-01-A / LS6-BX-FLP-01-A

Type **Enclosure Protection: IP 67** Ambient Temp.







: -20 °C to 80 °C : 1/2" - NPT Conduit Entry : 8 Point

: Namur VDI / VDE3845 / ISO 5211 **Mounting Bracket** : ASTM A351 Gr. CF8 / CF8M / CF3M Material

Weatherproof Limit Switch Box (Big Box)



Model : MLS-BX-01-A / MLS-BX-01-B MLS-BX-01-C / MLS-BX-01-D : Honeywell V 15 / NJ2-V3-N / Switch NBB-V3-Z4 / NCB2-V3-NO

: 1 NO + 1 NC / 2 NO + 2 NC / Type

2 Switch Enclosure

Ambient Temperature : -20 °C to 80 °C Conduit Entry : 1/2" - NPT : 8 Point

Terminal : Namur VDI / VDE3845 / **Mounting Bracket**

ISO 5211

Material : Aluminium Die Cast

Weatherproof Limit Switch Box STAINLESS STEEL 304 / 316



Model : MLS4-BX-01-A / MLS4-BX-01-B MLS4-BX-01-C / MLS4-BX-01-D : Honeywell V 15 / NJ2-V3-N / Switch NBB-V3-Z4 / NCB2-V3-NO :1 NO + 1 NC / 2 NO + 2 NC / Type 2 Switch

Enclosure Protection

Ambient Temperature : -20 °C to 80 °C : 1/2" - NPT Conduit Entry : 8 Point **Terminal**

: Namur VDI / VDE3845 / **Mounting Bracket**

ISO 5211

Material : ASTM A351 Gr. CF8 / CF8M / CF3M



















Pneumatic Rotary Actuator Accessories

3/2 Way Namur Direct Acting Solenoid Valve



Model

: All Std. Voltage Available Coil Voltage : 50 - 60 Hz Frequency Connection Type : 1/4" (NPT)

: PF 1/2" Conduit Coil Insulation Grade : Class "F" : -20 °C ~ 70 °C Ambient Temp. : Aluminium

: NBR (Viton On Request) Seals

: Upto 0 to 10 Kg/cm2 **Working Pressure**

5/2 Way Convertible Poppet Type SINGLE & DOUBLE Namur Solenoid Valve



: OTX-ALU-52 / 2OTX-ALU-52 Coil Voltage : All Std. Voltage Available

Frequency : 50 - 60 Hz Connection Type : 1/4" (NPT) Conduit : PF 1/2" Coil Insulation Grade : Class "F" : -20 °C ~ 70 °C Ambient Temp. MOC : Aluminium

: NBR (Viton On Request) Seals Working Pressure : Upto 2.5 to 10 Kg/cm2

3/2 Way Internal Pilot Operated STAINLESS STEEL 316 Single Namur Solenoid Valve



Model : MPT-S6-32 : All Std. Voltage Available Coil Voltage

: 50 - 60 Hz Frequency : 1/4" (NPT) Connection Type

Conduit : PF 1/2" : Class "F" & "H" **Coil Insulation Grade** : -20 $^{\circ}$ C $^{\sim}$ 70 $^{\circ}$ C Ambient Temp. : ASTM A351 Gr. CF8M MOC Seals : NBR (Viton On Request) **Working Pressure** : Upto 2.5 to 10 Kg/cm2

5/2 Way Poppet Type STAINLESS STEEL 316 Single Namur Solenoid Valve



Model : OTX-S6-52

: All Std. Voltage Available Coil Voltage : 50 - 60 Hz Frequency : 1/4" (NPT) **Connection Type** Conduit : PF 1/2" : Class "F" & "H" **Coil Insulation Grade** : -20 °C ~ 70 °C Ambient Temp.

: ASTM A351 Gr. CF8M MOC Seals : NBR (Viton On Request) : Upto 2.5 to 10 Kg/cm2 **Working Pressure**

3/2 Way Midget Type Direct Acting Solenoid Valve



Model : 1/4" Size

Body : CF8 / CF8M / Brass / S.S 304

Orific : 7 Kg / cm2 Pressure

: Upto -5 to 80 °C max. Temp.

Coil Rating : Continuous Rated : "F" Class & "H" Class For Flameproof **Coil Insulation**

Media

: 12V, 24V, 48V, 110V, 230V, AC/DC Voltage

3/2 Way Midget Type Direct Acting Solenoid Valve



: 1/4"

Body : CF8 / CF8M / Brass / S.S 304

Orific : 7 Kg / cm2 Pressure

Model

Media

Size

: Upto -5 to 80 °C max. Temp. **Coil Rating** : Continuous Rated

: "F" Class & "H" Class For Flameproof **Coil Insulation**

: 12V, 24V, 48V, 110V, 230V, AC/DC Voltage

Filter + Regulator Air Combination



Model : 4FQ / 8 FQ / FRJ / AFRS4

Air Connection : 1/4"

Max. Supply : 4FQ: 0.5 to 4 Kg / cm2 8FQ: 0.5 to 8 Kg/cm2 Pressure FRJ: 1 to 9 Kg/cm2

Gauge Connection: 1/8" : -20 °C ~ 70 °C Ambient Temp.

Mini Filtering Size : 5 Micron

: Aluminium Pressure Material Die Cast / CF8 / CF8M

Air Volume Booster



Model : 1/4" to 1" Size мос Aluminium : NBR Seals Supply Pressure : 10 Bar Output Pressure : 7 Bar

: -20 °C ~ 70 °C

Single & Double Air Lock Valve



: SALV Model Single Model Double : DALV : 1/4" to 3/4" Size MOC : Aluminium Seals

: NBR **Supply Pressure** : 10 Bar :7 Bar **Output Pressure** : -20 $^{\circ}$ C $^{\sim}$ 70 $^{\circ}$ C Temperature

Manual Override Clutch Type (MO)





: AMO Model

Temperature

Torque : 200 Nm to 10000 Nm : Aluminium Pressure Die Cast / Body

S. G. Iron Lever Wheel : Stainless Steel

Hand Wheel : S.S. / M.S. (Fabricated)

























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