Your Solution Partner In **Industrial Valve Automation...**





SINGLE ACTING SCOTCH & YOKE **DOUBLE DECKER** PNEUMATIC ACTUATOR





Features

- Single Acting rotation rack and pinion actuators. [SIL3, ATEX,CE APPROVED] Validated for 5,00,000 cycles
- Hard anodised Aluminium body and stainless steel version also available.
- ISO 5211 mounting pad in all rotary actuators for easy mounting
- Wide variety of torque range
- Single Acting scotch and voke actuators manufactured for torques upto 1,10,000NM.
- Complete automation accessories manufactured by us such as limit switches, positioner, FR, etc.





















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We welcome and thank you for referring out detailed catalogue.

aira is know all over continents as a manufacturer of quality products - Ball Valves, Butterfly Valves, Plug Valves, & Control On / Off Valves with Pneumatic Actuators for Pharma, Oil & Gas, Steel, Paper, Water, Chemical and all type of processing industries.

aira has walked through more than 3 decades, gaining valuable experience, offering equipment's in the products manufactured by OEMs in all spheres of engineering. **aira** products have gained reputations of consultants, and approvals of users, OEMs and other as a quality product.

aira has expanding business into foreign markets specially GCC, UAE, Asian & African countries. This is because increase its customer base and revenue, leading to overall growth and success. Now foreign users come to know and believe in the services provided by the aira. Along with the same, it also helps to reach a large number of users thereby leading to the increase their business.

Being and ISO 9001 BVQI certified company has put aira in fore front. Out motto is "Value the customer" and "Superior product", one among the best in the world.

Our Quality

- In- House full scale testing facility.
- Lean manufacturing practices
- Certified by: ISO 9001: 2015 (BVQI LONDON), CE, ATEX, CIMFR, BIS, PESO, SIL 3, IBR
- API 609, API 6D

Our Commitment

- To understand customer's need first before proposing our products.
- To keep on providing competitive rate's by adapting to continuous process improvement, without compromising on quality.
- To provide continuous support to our customers and go beyond their expectations in terms of delivery and after sale services.

Our Manufacturing Facility

In house R & D, manufacturing and testing facility is all located in a spread over three campuses at Ahmedabad, Gujarat, INDIA.

Network - Sales Office

- 60 Plus Branch Offices in different states in India.
- Sales office in the Bangladesh, Dubai, Kenya, Malaysia, Nepal, Qatar, Singapore, South Africa, Sri Lanka, Turkey, USA (Expanding).























CERTIFICATIONS

ION Approvals

QMS (Quality Management System)

ISO 9001: 2015

EMS

(Environment Management System)

ISO 14001: 2015

OHSAS (Occupational Health & Safety Management

ISO 45001: 2018

System)

IBR

PISTON VALVE
GLOBE CONTROL VALVE (CKD/CND)
DISC CHECK VALVE (DCV)
PRESSSURE REDUCING VALVE (PRV)
POP TYPE SAFETY VALVE
BALL VALVE

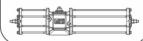
Pneumatic Actuator

CE / ATEX /



EXIDA SIL-3 / Proof of Design Scotch & Yoke Actuator

CE / ATEX / SIL-3



Stainless Steel Actuator

CE / IEP ATEX



Positioner Enclosure

CE / CIMFR / IP67 / BIS / PESO



aira's SOME OF OUR

FOUR Pertificates Plug Valve

FUGITIVE EMISSIONS

TEST AS PER ISO

15848-1 / IBR



Flameproof Solenoid Valve

IEP ATEX / CE / CIMFR / IP65/ IP67 / IP68 / BIS / PESO =====



Limit Switch

IEP ATEX / CE / CIMFR / IP67 / BIS / PESO / EQDC IP68

Ball Valve (Floating & Trunnion)

FIRE SAFE TEST DESIGN / FUGITIVE EMISSIONS TEST AS PER ISO 15848-1 / CE / PED / EXIDA SIL-3



Butterfly Valve (centric / Double & Triple Eccentric)

FIRE SAFE TEST DESIGN / FUGITIVE EMISSIONS TEST AS PER ISO 15848-1 / CE / PED / EXIDA SIL-3 / IBR / PROOF OF DESIGN / FOOD GRADE / BIS / ISI



Multiport Ball Valve

FUGITIVE EMISSIONS TEST AS PER ISO 15848-1 / CE / PED / EIL





























Warranty Information



Best In Class
4 - Year Warranty

Aira 'ARA' Actuator manufactured by Aira Euro Automation Pvt. Ltd. are warranted against defects in material or workmanship for a period of four years from date of shipment. Our sole obligation under this warranty is to repair or replace, at our option, any product Aira 'ARA' Actuator products manufactured by Aira Euro Automation Pvt. Ltd. are warranted against defects in material or workmanship for a period of four year from date of shipment. Our sole obligation under this warranty is to repair or replace, at our option, any product or any part or parts thereof found to be defective. Aira Euro Automation Pvt. Ltd. MAKES NO OTHER REPRESENTATION OR WARRANTY, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. The warranty set forth above is the only warranty applicable to Aira Euro Automation Pvt. Ltd. products and in no event shall Aira Euro Automation Pvt. Ltd. be liable for any delay, work stoppage, cartage, shipping, loss of use of equipment, loss of time, inconvenience, loss of profits of any direct or indirect incidental resulting from or attributable to a breach of warranty. The remedies under this warranty shall be the only remedies available. OUR MAXIMUM LIABILITY SHALL NOT IN ANY EVENT EXCEED THE CONTRACT PRICE FOR THE PRODUCT.























POD Certificates validates our vision of making actuators that are at par with most critical needs of our customer

we machine these actuators on world class machinery keeping stringent quality parameters to deliver actuators that Perform

	_	I	TEST REPORT FOR ACTUATOR A				
W.O.NO. CUSTOMER ACTUATOR SIZE ACTUATOR SR.NO.		PROTOTYPE	W.O.DATE : 24/02/2014 DRAWING NO. : ARA-90-SA REV : 0 ACTUATOR TYPE S/A 20-03-2014		,		-
		SELF					
		ARA-90 900114029					-
ACTO	ATOK SK.NO.	900114029	20-03-2014				_
SR.	TEST	TEST DECRIPTION	REQUIRED VALUE		OBSERVED VALUE	RESULT	REMARK
1	TYPE	Output Torque	Nominal Pressure 5.5 Bar/Temp.10 C to 25 C	1	20 NM	ок	
2	TYPE	Pressure	Shell Test at Bar 8	8	BAR	ОК	
3	TYPE	Endurance	5,00,000 cycle [Cycle Time 1=4 second.]	0	YCLE 5,00,000	ОК	
4	TYPE	Minimum Moving Pressure	Min.Moving Pressure Bar 2 at Temp.10 C to 25 0	c c	IK .	ОК	
5	ROUTINE	Leakage	shoud complies to en 15714	N	O VISIBLE LEAKAGE	ОК	
6	TYPE	Operating Time	Max 3 second	C	IK .	ОК	
7	TYPE	Angel	90 [Range - 0 to 5]	. 9	0"	ОК	
8	TYPE	Air Consumption	Std.Value	c	IK .	ОК	
9	TYPE	Enclosure	shoud complies to EN 60529		K	OK :	
10	TYPE	Corrosion protection	should complies to ISO 9277 REP. N	O E	NV/G.0890/0900	ОК	
10	TYPE	Basic Design	AIRA Design	C	K	ОК	
11	TYPE	position Indicator	ON-OFF Positioner.	C	K	ОК	
		1	Above material has been inspected and complies to I	BS EN 15714:20	009		
Teste	d By:	(AUTOMAZO Q.A. DEPT.		Interio	ed sed	Approved

POD Certificates available for complete range of Double & Single Acting Rack & Pinion Actuators Validating 5,00,000 CYCLES

W.O.NO. CUSTOMER ACTUATOR SIZE		PROTOTYPE	W.O.DATE: 22/12/2013			
		SELF	DRAWING NO.: ARA-90-50 REV: 0			
		ARA-90	ACTUATOR TYPE D/A			
ACTUA	TOR SR.NO.	901113085	18/11/2013			
SR.	TEST	TEST DECRIPTION	REQUIRED VALUE	OBSERVED VALUE	RESULT	REMARKS
1	TYPE	Output Torque	Nominal Pressure 5.5 Bar/Temp.10 C to 25 C	142 NM	ОК	
2	TYPE	Pressure	Shell Test at Bar 8	8 BAR	ОК	
3	TYPE	Endurance	5,00,000 cycle [Cycle Time 1=4 second.]	CYCLE 5,00,000	ОК	
4	TYPE	Minimum Moving Pressure	Min.Moving Pressure Bar 2 at Temp.10 C to 25 C	ОК	ОК	
5	ROUTINE	Leakage	shoud complies to en 15714	NO VISIBLE LEAKAGE	ок	
6	TYPE	Operating Time	Max 3 second	ОК	ОК	
7	TYPE	Angel	90 (Range - 0 to 5)	90°	ОК	
8	TYPE	Air Consumption	Std.Value	ОК	ОК	
9	TYPE	Enclosure	shoud complies to EN 60529	ОК	ОК	
10	TYPE	Corrosion protection	should complies to ISO 9277 REP. NO	ENV/G.0890/0900	OK	
10	TYPE	Basic Design	AIRA Design	ОК	OK	
11	TYPE	position Indicator	ON-OFF Positioner.	ОК	OK	
			Above material has been inspected and complies to BS EN 1	5714:2009		
este	d By :					Approved By
		G	Q. A. DEPT.	Intertex	d	





















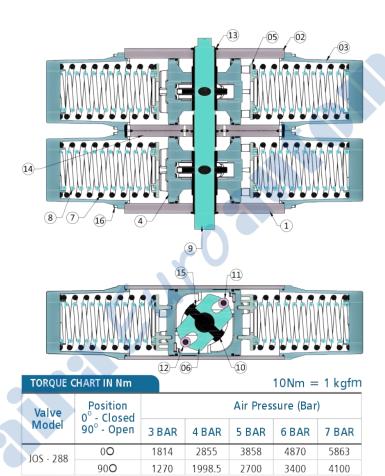


Pneumatic Rotary Scotch & Yoke DOUBLE DECKER Actuator ALUMINIUM BODY [SINGLE ACTING]

"aira" Offers The JOS Series has been equipped with a universal drive shaft which suit both DIN and ISO Standards. This even future facilitates mounting and installation. Low friction sealings in combination with a high surface finish, permanent lubrication and bearings give the actuator high efficiency, low air consumption and a long maintenance - free life, This ensure a long - term stable economy due to low energy consumption and a minimum of unplanned and costly production shutdowns. Aggressive environments and complicated application sometimes require specially adapted solution.

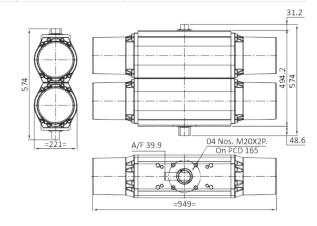
Product Features

- For On-Off and modulating.
- Compact design.
- Connections according to international standards.
- Double acting or single acting with spring return.
- Scotch Yoke principle gives high torque in the end positions.
- 30% pre-tensioned springs to storage power for safety.
- Mounting kits for all types of quarter turn valves.
- Housing in anodized aluminum.
- Precise control, smooth travel in the end positions
- Housing in anodized aluminum.
- Precise control, smooth travel in the end positions.
- High reliability, long life
- High efficiency, low air consumption.
- Temperature range -25°C to +90°C.





No.	Description	Material
1	Body - 01	Aluminium Alloy - 6061-T6
2	Body - 02	Aluminium Alloy - 6061-T6
3	Cover	Aluminium Alloy (Gravity / Die Cast)
4	Piston	Aluminium Alloy (Gravity / Die Cast)
5	Piston Spring Guide	Aluminium Alloy (Gravity / Die Cast)
6	Yoke	CF8 / CF8M
7	Spring R. H.	Spring Steel
8	Spring L. H.	Spring Steel
9	Shaft	S. S. 304
10	Yoke for Shaft	S. S. 304
11	Piston Ring & Pin	S. S. 304
12	Spring Washer	Spring Steel
13	Center Ring Pin	S. S. 304
14	Yoke Shaft Washer + Nut	S. S.
15	Body + Cover Bolt Fitting	S. S.
16	All Guide	Delrin
17	All Seals	Hi - Nitrile



Spring Maximum Torque - 2564 Nm

Note: Actuator Torques May Vary ±3%























Pneumatic Accessories

Model: APP-1200-L APP-1200-R













"aira" Rotary / Liner Type Pneumatic - Pneumatic Valve Positioner

Input Signal Supply Air Pressure Standard Stroke Air Piping Connection Temperature Pressure Gauge Explosion-Proof Degree of Protection

Pressure Gauge

Output Characteristics Li ne arity Sensitivity Hys tere sis Repeata bilit y Air Consumption Flow Capacity Material Weight

: 3 ~ 15psi (0.2-1.0 kgf/cm2) : 100 psi Max. (7.0 kgf/cm2) : 10 ~ 80mm

: 1/4" NPT (F) : -20 $^{\circ}$ C to 70 $^{\circ}$ C : Stainless Steel : Ex 'd' II CT6 : IP66

: Stainless Steel 0-2 kg/cm2 0-4 kg/cm² / 0-10 kg/cm² : Rotary

: 80 LPM (1.4 kg/cm2) Supply : Aluminium Die cast Body

: Within ± 1.0% F.S. : Within 0.2% F.S. · Within 0.2% ES : Within ± 0.75% F.S. : 5.0 LPM (1.4 kg/cm2) Supply

: 1.8 Kg. (Approx)

Model: AEP-1000-L

AEP-1000-R





"aira" Rotary / Liner Flameproof cum Waetherproof Electro Pneumatic Valve Positioner

: 4~20 mA DC Input Signal : 235 ±15 Input Resistance : 20 ~ 100psi (7.0 kg/cm²) Supply Air Pressure

Standard Stroke : 10 ~ 80mm : 1/4" NPT (F) Air Piping Connection : 1/2" NPT (F) Conduit Connection : Ex 'd' II CT6 Explosion-proof : IP66 Degree of Protection : -20 °C to 70 °C Temperature

Stainless Steel 0-2 kg/cm² Pressure Gauge 0-4 kg/cm² / 0-10 kg/cm²

Output Characteristics: Rotary : Within ± 1.0% F.S. Linearity : Within 0.2% F.S. Sensitivity 5 Hysteresis Within 0.75% FS. Repeatability : Within ± 0.5% F.S.

: 5.0 LPM (1.4 kg/cm²) Supply Air Consumption : 80 LPM (1.4 kg/cm2) Supply Flow Capacity : Alluminium Die Cast Body Material : 2.8 Kg. With a terminal box Weight



"aira" Weatherproof Micro Limit Switch Box Dom Indicator Type On/Off Indicator

: Mechanical Switch X 2 / Type Proximity Sensors P&F Make

: LA4 - FLP - 01 Model

: Honywell V15 / Honywell V15 Switch / NJ2-V3-N (Upto 8V) /

NBB3-V3-Z4 (Upto 10 to 60 VDC) : 1 NO + 1 NC / 2 NO + 2 NC Tvpe

Switch Rating : AC 250V 3A, 125V 5A & DC 250V 0.2A, 125V 0.4A, 30V 4A

: IP 67 Enclosure Protection

Material

: -20 °C ~ 80 °C Temperature

: NPT 1/2" (PT 1/2", PF 1/2, Conduit Entry

M20, PG 13.5)

: 8 Points Terminal

Namur VDI / VDE 3845, Mounting Bracket

ISO 5211

: Aluminum Pressure Die Cast / S.S.









"aira" Flameproof Limit Switch Box

Type

: Mechanical Switch X 2 / Type Proximity Sensors P&F Make

: MLS - BX - FLP - 01 Model : Honywell V15 / Honywell V15 Switch

PCB Type / NJ2-V3-N (Upto 8V) / NBB3-V3-Z4 (Upto 10 to 60 VDC) : 1 NO + 1 NC / 2 NO + 2 NC

Switch Rating : AC 250V 3A, 125V 5A &

DC 250V 0.2A, 125V 0.4A, 30V 4A

Enclosure : IP 67 / IP 68

Protection : -20 °C ~ 80 °C Temperature

: NPT 1/2" (PT 1/2", PF 1/2, Conduit Entry M20, PG 13.5)

Terminal · 8 Points Mounting : Namur VDI / VDE 3845,

Bracket ISO 5211 Material : Aluminum Pressure Die Cast





"aira" Flameproof Micro Limit Switch Box with Stainless Steel 304 / 316



: Mechanical Switch X 2 / Proximity Sensors P&F Make

Model : LS4 - FLP-01

Switch : Honywell V15 / Honywell V15 PCB Type / NJ2-V3-N (Upto 8V) /

NBB3-V3-Z4 (Upto 10 to 60 VDC) : 1 NO + 1 NC / 2 NO + 2 NC

: AC 250V 3A, 125V 5A & **Switch Rating** DC 250V 0.2A, 125V 0.4A, 30V 4A

Enclosure : IP 67

Protection : -20 °C ~ 80 °C Temperature

Conduit Entry

: NPT 1/2" (PT 1/2", PF 1/2,

M20, PG 13.5) : 8 Points Terminal

: Namur VDI / VDE 3845, Mounting

Bracket ISO 5211 Material : Stainless Steel 304 / 316



"aira" Weatherproof Limit Switch Box

Type : Mechanical Switch X 2 / Proximity Sensors P&F Make Model : MMLS - BX - WP - 01 Switch : Honywell ZM / NJ2 - V3 - N (Upto 8 Voltage) / NBB - V3 - Z4

(Upto 10 to 60 VDC) Type : 1 NO + 1 NC

: AC 250V 3A, 125V 5A & Switch Rating

DC 250V 0.2A, 125V 0.4A, 30V 4A

En clos u re : IP 67

Protection

Temperature : -20 °C ~ 80 °C

: NPT 1/2" (PT 1/2", PF 1/2, Conduit Entry

M20, PG 13.5) : 8 Points

Terminal : Namur VDI / VDE 3845, Mounting

Bracket ISO 5211

Material : Aluminum Pressure Die Cast





CIMFR



















CIMFR



Pneumatic Accessories



"<mark>nira</mark>" 3/2 Way Namur Direct Acting Solenoid Valve

Model : NAM-SA-32 All Std. Voltage Available Coil Voltage Frequency 50 - 60 Hz : 1/4" (BSP / NPT) Connection Type : PF 1/2" Conduit : Class "F" Coil Insulation Grade -20 °C ~ 70 °C (-4 ~ 158 °F) Temperature MOC Aluminium Seals : NBR (Viton On Request) Working Pressure : Upto 8 BAR

This 3/2 Namur is suitable for actuator model 5412-S / ARA-49S / ARA-50S



aira" 3/2 & 5/2 Way Convertible Poppet Type Single Namur Solenoid Valve

: OTX - PPT - 32 / OTX - PPT - 52 Model Coil Voltage : All Std. Voltage Available Frequency : 50 - 60 Hz : 1/4" (BSP / NPT) Connection Type Conduit : PF 1/2" Coil Insulation Grade : Class "F" : -20 °C ~ 70 °C (-4 ~ 158 °F) Temperature MOC : Aluminium

: NBR (Viton On Request) Seals : Unto 8 BAR Working Pressure



"aira" 3/2 & 5/2 Way Convertible Poppet Type Double Namur Solenoid Valve

Model : 20TX - PPT - 52 Coil Voltage : All Std. Voltage Available : 50 - 60 Hz Frequency : 1/4" (BSP / NPT) Connection Type Con duit : PF 1/2" Coil Insulation Grade : Class "F" Temperature -20 °C \sim 70 °C (-4 \sim 158 °F)

MOC : Aluminium : NBR (Viton On Request) Seals

Working Pressure : Upto 8 BAR



"aira" 3/2 & 5/2 Way Convertible Spool Type Single Namur Solenoid Valve

Model AMV-NAM-220 Coil Voltage : All Std. Voltage Available : 50 - 60 Hz Frequency : 1/4" (BSP / NPT) **Connection Type** Conduit : PF 1/2" Coil Insulation Grade : Class "F" Temperature : -20 °C ~ 70 °C (-4 ~ 158 °F)

Body Material : Aluminium : NBR (Viton On Request) Seals

Working Pressure : Upto 8 BAR



"aira" 3/2 & 5/2 Way Convertible Spool Type Double Namur Solenoid Valve

: 2AMV-NAM-220 Model : All Std. Voltage Available Coil Voltage Frequency : 50 - 60 Hz Connection Type : 1/4" (BSP / NPT) PF 1/2" Con duit

Coil Insulation Grade : Class "F" : -20 °C ~ 70 °C (-4 ~ 158 °F) Temperature **Body Material**

Seals Working Pressure

: Aluminium : NBR (Viton On Request) : Upto 8 BAR



AJ & CJ Series 3/2 Way Direct Acting Solenoid Valve (Normally Open & Closed)

: AJDS / AJCS / CJDS / CJCS Model · 1/4" RSP Size

: Aluminum Pressure Die Cast Body Orifice : 2 MM Pressure : 7 Kg/cm2 / 10 Kg/cm2 : Upto 50 °C Temp.

: Bubble Tight Leakage · 50 ~ 60 Hz Frequency Coil Insulation Grade: Class "F"

: Air (Filtered & Lubricated) Media : All Std. Voltage Available Voltage



"nira" Filter + Regulator Air Combination

Model : 4FQ / 8 FQ / FRJ Air Connection : 1/4" BSP Max. Supply Pressure : 4FQ: 0.5 to 4 Kg/cm2

8FQ: 0.5 to 8 Kg/cm2 1 to 9 Kg/cm²

Gauge Connection : 1/8" Ambient Tem perature : -20 °C ~ 120 °C (High Temp.)

: -40 °C ~ 120 °C (low Temp.) Mini Filtering Size : 5 Micron

Material : Aluminium Pressure Die Cast



"aira" Air Volume Booster

Model Size : 1/4" to 1" BSP

MOC : Aluminum / S. S. 304 / 316 : NBR Seals

: Max. 1Mpa (10 Bar) Max. Supply Pressure Max. Output Pressure : Max. 0.7 Mpa (7 Bar) Temperature : -20 °C ~ 70 °C (Standard)

-20 °C ~ 120 °C (High) -40 °C ~ 70 °C (Low) :1:1

Linearity Hysteresis : 1%



"aira" Single & Double Air Lock Valve

Mo del : SALV / DALV : Aluminum / Stainless Steel 304 Material Max. Supply Pressure : Max. 10.2 Kg/cm² (142 PSI) Max. Single Pressure : Max. 7.1 Kg/cm² (1000 PSI) Setting Pressure Range : 1.4- $7.1 \, \text{Kg/cm}^2$ ($20 \, ^\sim \, 100 \, \text{PSI}$)

Flow Capacity (Cv) : 0.9 In/Output Port Connection: 1/4" NPT Signal Port Connection : 1/4" NPT

Differential Pressure : Below 0.1 Kg/cm2 (1.4 PSI) Hysteresis : 1%

ambient Temp : -20 °C ~ 70 °C



"**aira**" Manual Override Clutch Type (MO)

Model ΔΜΩ : 200 Nm to 10000 Nm Torque Body : Aluminum Pressure Die Cast /

S. G. Iron : Stainless Steel Lever Wheel Hand Wheel : S. S. / M. S. (Fabricated)











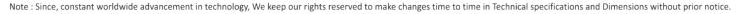
















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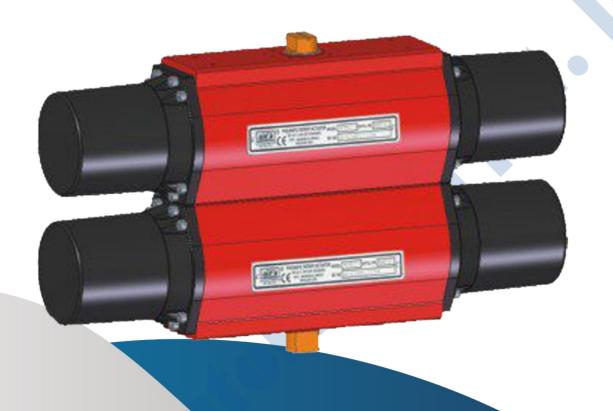
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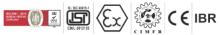


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