



YOUR SOLUTION PARTNER IN
INDUSTRIAL
VALVE AUTOMATION...



FEP-PFA **LINED** PLUG VALVE

Stainless Steel actuator
for **higher corrosive**
valves



Scan
For More Information



Mfg. & Mkt by:
aira Euro automation pvt. ltd.
INDIA

www.airaindia.com



UNIT : 1

UNIT : 2

UNIT : 3

About Us

*Clients are
why we exist!*

We welcome and thank you for referring out detailed catalogue.

aira is known all over continents as a manufacturer of quality products - Ball Valves, Butterfly Valves, Plug Valves, & Control On / Off Valves with Pneumatic Actuators for Pharma, Oil & Gas, Steel, Paper, Water, Chemical and all type of processing industries.

aira has walked through more than 3 decades, gaining valuable experience, offering equipment's in the products manufactured by OEMs in all spheres of engineering. **aira** products have gained reputations of consultants, and approvals of users, OEMs and other as a quality product.

aira has expanding business into foreign markets specially GCC, UAE, Asian & African countries. This is because increase its customer base and revenue, leading to overall growth and success. Now foreign users come to know and believe in the services provided by the **aira**. Along with the same, it also helps to reach a large number of users thereby leading to the increase their business.

Being an ISO 9001 BVQI certified company has put **aira** in fore front. Our motto is "Value the customer" and "Superior product", one among the best in the world.

Our Quality

- In-House full scale testing facility.
- Lean manufacturing practices
- Certified by : ISO 9001 : 2015 (BVQI LONDON), CE, ATEX, CIMFR, BIS, PESO, SIL 3, IBR
- API 609, API 6D

Our Commitment

- To understand customer's need first before proposing our products.
- To keep on providing competitive rate's by adapting to continuous process improvement, without compromising on quality.
- To provide continuous support to our customers and go beyond their expectations in terms of delivery and after sale services.

Our Manufacturing Facility

- In house R & D, manufacturing and testing facility is all located in a spread over three campuses at Ahmedabad, Gujarat, INDIA.

Network - Sales Office

- 60 Plus Branch Offices in different states in India.
- Sales office in the Bangladesh, Dubai, Kenya, Malaysia, Nepal, Qatar, Singapore, South Africa, Sri Lanka, Turkey, USA (Expanding).

CERTIFICATIONS



ISO 9001:2015



CE - Butterfly Valve



SIL 3 - Pneumatic Rotary Actuators



ISO 14001 : 2015



ISO 45001 : 2018



ISO 45001 : 2018



SIL 3 - Butterfly Valve



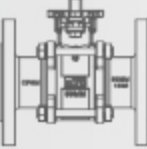
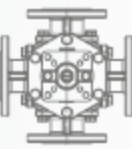
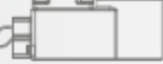
API - Ball Valve (6D)



API - Butterfly Valve (609)



Some of Our CERTIFICATIONS Approvals

QMS (Quality Management System) ISO 9001 : 2015	EMS (Environment Management System) ISO 14001 : 2015	OHSAS (Occupational Health & Safety Management System) ISO 45001 : 2018
PNEUMATIC ACTUATOR CE / ATEX / EXIDA SIL-3 / PROOF OF DESIGN 	SCOTCH & YOKE ACTUATOR CE / ATEX / SIL 3 	S. S. ACTUATOR CE / IEP ATEX 
BALL VALVES (Floating & Trunnion) FIRE SAFE TEST DESIGN / FUGITIVE EMISSIONS TEST as per ISO 15848-1 / CE / PED / API 6D / API 607 / EXIDA SIL-3 	BUTTERFLY VALVE (Concentric / Double & Triple Eccentric) FIRE SAFE TEST DESIGN / FUGITIVE EMISSIONS TEST as per ISO 15848-1 / CE PED / API 609 / EXIDA SIL-3 / IBR / PROOF OF DESIGN / FOOD GRADE / BIS / ISI 	MULTIPORT BALL VALVE FUGITIVE EMISSIONS TEST as per ISO 15848-1 / CE PED / EIL 
PLUG VALVE FUGITIVE EMISSIONS TEST as per ISO 15848-1 / IBR 	FLAMEPROOF SOLENOID COIL IEP ATEX / CE / CIMFR / IP 65 / IP 67 / IP 68 / BIS / PESO 	LIMIT SWITCH IEP ATEX / CE / CIMFR / IP 67 / BIS / PESO / EQDC IP 68 
IBR PISTON VALVE GLOBE CONTROL VALVE (CKD / CND) DISC CHECK VALVE (DCV) PRESSURE REDUCING VALVE (PRV) POP TYPE SAFETY VALVE BALL VALVE		POSITIONER ENCLOSURE CE / CIMFR / IP 67 / BIS / PESO



FEP / PFA LINED VALVE TORQUE & TESTING DETAILS

VALVE SIZE		TORQUE IN NM		
MM	INCH	PFA BALL VALVE	PFA PLUG VALVE	PFA & TECO BUTTERFLY VALVE
15	1/2"	10	14	----
20	3/4"	14	20	----
25	1"	20	38	----
40	1 1/2"	38	42	----
50	2"	42	87	15
65	2 1/2"	86	88	35
80	3"	128	210	40
100	4"	210	306	50
125	5"	----	----	55
150	6"	436	713	90
200	8"	470	----	115
250	10"	1537	----	200
300	12"	2865	----	350
350	14"	----	----	440
400	16"	----	----	676
450	18"	----	----	713
500	20"	----	----	----
600	24"	----	----	----

ACTUATOR SELECTION MULTIPLY THE ABOVE VALUES BY THE FOLLOWING FACTORS (F) TO GET THE ACTUATOR TORQUE.

SERVICE	FACTOR 'F'
RAW WATER	1.35
WET SERVICE	1.35
STEAM	1.25
GAS	1.40
SLURRY	1.80
VISCOUS LIQUID	2.00

TESTING AND TEST DURATION

PRESSURE TEST CHART

FEP / PFA LINED BALL VALVE, PLUG VALVE, BUTTERFLY VALVE, CONTROL VALVE, DIAPHRAGM VALVE			
Pressure Rating	Hydro Test Pressure		Pneumatic
	Body (Kg/cm ²)	Seat (Kg/cm ²)	
150#	10	7	7
300#	10	7	7

FEP / PFA LINED & TECO BUTTERFLY VALVE ONLY			
Pressure Rating	Hydro Test Pressure		Pneumatic
	Body (Kg/cm ²)	Seat (Kg/cm ²)	
PN 6 Upto 24"	10	7	7
PN 10 Upto 8"	16	10	7

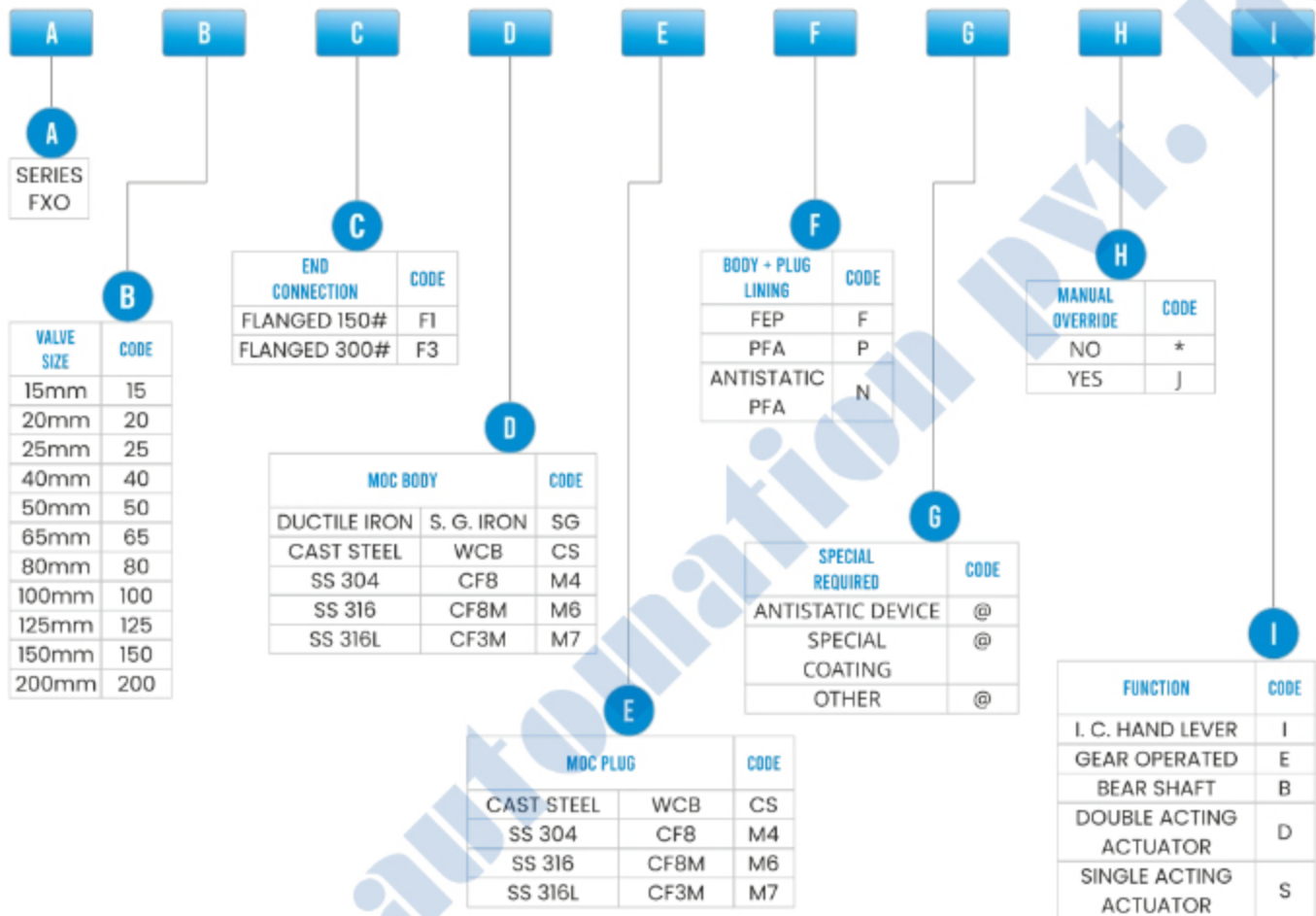
FEP / PFA LINED BALL VALVE, PLUG VALVE, BUTTERFLY VALVE, CONTROL VALVE, DIAPHRAGM VALVE			
Pressure Rating	Hydro Test Pressure		Pneumatic
	Body (Kg/cm ²)	Seat (Kg/cm ²)	
PN 6 Upto 24"	10	7	7

FEP / PFA LINED BALL VALVE, PLUG VALVE, BUTTERFLY VALVE, CONTROL VALVE, DIAPHRAGM VALVE

Test Duration In Seconds		
Valve Size	Body (Minutes-Seconds)	Seat (Minutes-Seconds)
2" & Smaller	0.25 - 15	0.25 - 15
2 1/2" to 6"	1 - 60	1 - 60
8" to 12"	2 - 120	2 - 120
14" & Larger	5 - 300	2 - 120

HYDRAULIC TESTING





NOTES	
SYMBOL	INDICATION
@	Contact Factory
*	By Default, Do Not Mention

EXAMPLE-1	FXO 50F1M4M4FI	FXO VALVE SIZE 50MM FLANGED 150# CF8 BODY & CF8 PLUG FEP LINING HAND LEVER OPERATED
EXAMPLE-2	FXO 100F3CSM7PJD	FXO VALVE SIZE 100MM FLANGED 300# WCB BODY & CF3M PLUG PFA LINING M.O WITH D/A ACTUATOR OPERATED
EXAMPLE-3	FXO 150F1M6M6FB	FXO VALVE SIZE 150MM FLANGED 150# CF8M BODY & CF8M PLUG FEP LINING BARE SHAFT

FEP / PFA LINED PLUG VALVE FEATURES



03 LOCKED-IN LINER

"aira" Lined Plug Valves feature an unpigmented virgin FEP / PFA lining applied by Transfer Moulding and locked into castings by machined dovetail-shaped grooves, and cast dovetail-shaped recesses in body castings and cast holes. this resists shrinkage and blow out. The liner is spark tested in accordance with ASTM D5126 SPEC.

04 CAVITY-FREE DESIGN

By design, Lined Plug Valves are cavity-free both in open and closed positions.

- No particle accumulation
- Ideal for corrosive slurry applications

01 LINED PLUG VALVES

"aira" lined plug valves are made to with stand harsh corrosive and abrasive media with much higher sealing capacity than all other quarter turn valves to perform superiorly even after prolonged use. this makes it ideally suited as more economical choice in the long run. Made to perform in vacuum as well as in high pressure application.

02 CORROSION PROTECTION

Low porosity FEP / PFA (Perfluoroalkoxy) as standard liner. All cast parts have an epoxy based coating for added protection from corrosion attack due to permeation

05 UNMATCHED SUPERIOR SEALING. BI-DIRECTIONAL ZERO LEAKAGE.

Primary sealing by PFA with PFA 360° contact with the lined body. Leaving absolutely no chance for In - Line or atmospheric leakage.

This gives highest level of sealing when compared to any other valve design. (When compared with conventional ball valve, butterfly valve, gate valve, globe valve designs.)

- Tight shut - off
- Compression seal (Upstream & downstream)
- Bi-directional valve
- Sealed at both plug & stem

FEP / PFA LINED PLUG VALVE

FLANGED 150# & 300#

"aira" Offers FEP / PFA Lined Plug Valve Fully-lined, quarter turn non-lubricated plug valve ideally suited for corrosive application. Locking of liner to body and molding technique permit use on many chemical services with higher pressures and vacuums without fear of liner collapse, shrinkage, stress cracking and blowout. Excellent sealing capability.

SIZE RANGE : 1/2" TO 8" (15 MM TO 200 MM)



With Aluminium Body
Actuator



With Stainless Steel Body
Actuator

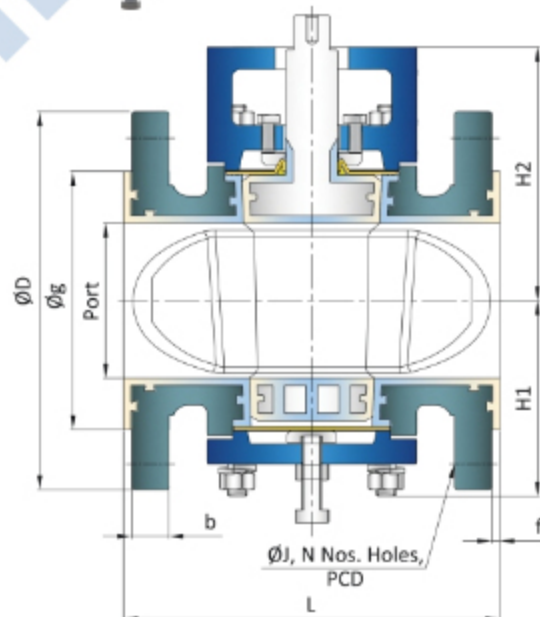
MODEL : FX0

TECHNICAL DETAILS

- Design and Manufacturer : ASME B 16.34
- Valve Face to Face Dimension : As Per BS 16.10
- Flange Standard Conformity : ASME B 16.5 Class 150 / 300
- Inspection & Testing : BS EN 12266 - 1 / ISO - 5208
- Leakage Class : Class VI as per ISO - 5208

VALVE SPECIFICATION

Working Pressure	Upto 8 Kg/cm ²
Working Temperature	FEP : 160 °C PFA : 230 °C
Valve Rating	Flanged 150#
Spark Test	15 Kv DC to 40 Kv DC



DIMENSIONS :

Size Range			150# DIMENSIONS TABLE										300# DIMENSIONS TABLE										WEIGHT APPROX.
Inch	MM	Port	L	ØD	Øg	f	b	ØJ	PCD	H1	H2	Port	L	ØD	Øg	f	b	ØJ	PCD	H1	H2	150#	
1/2"	15	13	108	90	34.9	3.5	8	15.88	60.3	64	45	13	140	95	34.9	3.5	13	15.88	66.7	64	47.5	3.01	
3/4"	20	17	117	100	42.9	3.5	9	15.88	69.9	64	50	17	152	115	42.9	3.5	14.5	19.05	82.6	64	57.5	3.47	
1"	25	25	127	110	50.8	3.5	12.7	15.88	79.4	76	55	25	165	125	50.8	3.5	16	19.05	88.9	76	62.5	4.27	
1 1/2"	40	38	167	125	73	4	13.5	15.88	98.4	89	62.5	38	190	155	73	4	19.5	22.23	114.3	89	77.5	8.05	
2"	50	49	178	150	92.1	4	17.5	19.05	120.7	96	75	49	216	165	92.1	4	21	19.05	127	96	82.5	9.15	
2 1/2"	65	62	203	180	104.8	4	15.9	19.05	139.7	96	90	62	241	190	104.8	4	24	22.23	149.2	96	95	12.46	
3"	80	74	203	190	127	5	17.5	19.05	152.4	121	95	74	282	210	127	5	27	22.23	168.3	121	105	17.38	
4"	100	94	226	230	157.2	5	22.3	19.05	190.5	155	115	94	305	255	157.2	5	30.2	22.23	200	155	127.5	30.38	
6"	150	150	267	280	215.9	5	24	22.23	241.3	189	140	150	403	320	215.9	5	35	22.23	269.9	189	160	53.10	
8"	200	201	292	345	323.8	5	27	22.23	298.5	---	172.5	---	---	---	---	---	---	---	---	---	---	---	

All Dimensions are in mm

Weight are bare shaft in Kgs.

CHEMICAL COMPATIBILITY TABLE

R = Resistant | A = Excellent - No effect | B = Good - Minor effect | IC = Fair - Moderate effect
U = Unsatisfactory | IX = Conflicting Data | - = No Data Available

*No corrosion rate reported

CODE	PTFE	FEP	PFA	PVDF	HDPE	PP	CODE	PTFE	FEP	PFA	PVDF	HDPE	PP
Acetaldehyde	A	R	A	X	U	A	Diacetone Alchoh	A	R	A	A	R	R
Acetamide	A	R	A	C	R	A	Dibutyl Phthalate	R	R	R	U	U	R
Acetate Solvent	A	R	A	A	R	B	Dichlorobenzene	A	R	A	A	U	C
Acetic add 10%	A	R	A	C	R	B	Dichloroethane	A	R	A	A	R	X
Acetic Add, Glacial	A	R	A	B	R	A	Dichloroethylene	R	R	R	R	-	R
Acetone	A	R	A	U	R	A	Dichlorofluoromethane	R	R	R	-	-	-
Acetonitrile	R	R	-	R	-	R	Diesel Fuel	A	R	A	A	R	A
Acetophenone	R	R	R	R	U	R	Diethanolamine	R	R	R	U	-	R
Acetyl Chloride	A	R	A	R	U	U	Diethyl Amine	X	R	X	X	U	A
Acetylene	R	R	R	R	-	R	Diethyl Ether	A	R	A	R	U	R
Acrylonitrile	A	R	A	A	R	A	Diethyl Phthalate	R	-	R	-	-	-
Adipic Acid	A	R	A	A	R	B	Diethylene Glycol	A	R	A	A	R	A
Aldrin (1 oz./gal.)	-	-	-	-	-	-	Dimethyl Aniline	A	R	A	A	-	X
Allyl Alcohol	R	R	R	R	R	R	Dimethyl Ether	R	R	R	-	-	-
Allyl Chloride	R	R	R	R	R	R	Dimethyl Formamide	X	R	X	U	R	A
Ammonium Acetate	A	R	A	R	-	A	Dimethyl Phthalate	R	R	R	R	-	R
Ammonium Oxalate 10%	R	R	R	-	-	R	Dimethyl Sulfoxide	R	R	R	U	R	R
Amyl Acetate	A	R	A	A	R	X	Dinitrotoluene	R	-	R	-	-	-
Amyl Alcohol	A	R	A	A	R	B	Diocetyl PHTHALATE	R	R	R	R	U	U
Amyl Chloride	R	R	R	U	U	U	DIOXANE	R	R	R	U	U	R
Aniline	A	R	A	A	R	X	Diphenyl	A	R	A	-	-	U
Aniline Hydrochloride	A	R	A	A	U	X	Diphenyl Oxide	A	-	A	B	-	U
Antifreeze	-	-	-	-	-	U	Esters (general)	R	R	R	R	-	-
Asoclor 1248	A	R	A	-	U	U	Ethane	A	-	A	A	-	U
Asphalt	A	R	A	A	R	B	Ethanolamine	A	R	A	X	-	X
Benzaldehyde	A	R	A	A	U	X	Ethers (genera)	A	-	A	R	U	U
Benzene	A	R	A	A	U	X	Ethyl Acetate	A	R	A	X	R	A
Benzo Sulfonic Acid 10%	R	R	R	R	R	R	Ethyl Alcohol	A	R	A	R	R	A
Benzyl Alcohol	A	R	A	A	U	A	Ethyl Benzene	R	R	R	R	U	U
Benzolic	A	R	A	A	B	R	Ethyl Benzozate	A	-	A	U	U	B
Benzol	A	R	A	A	U	U	Ethyl Chloride	R	R	R	R	U	U
Benzonitrile	A	R	A	-	A	-	Ethyl Ether	A	R	A	R	U	U
Benzyl	R	R	R	R	-	C	Ethyl Sulfate	A	-	A	-	-	-
Bromobenzene	R	R	R	R	-	U	Ethylene Bromide	A	R	A	A	U	U
Butadiene	A	R	A	A	U	U	Ethylene Chloride	A	R	A	A	R	X
Butane	A	R	A	A	U	U	EthyleneChlorohydrin	A	R	A	A	U	X
Butyl Alcohol	A	R	A	A	B	R	Ethylene Diamine	A	R	A	B	-	R
n-Butyl Amine	A	R	A	X	U	U	Ethylene DiBromide	R	R	R	R	-	R
Butyl Ether	A	R	A	A	-	-	Ethylene Glycol	A	R	A	A	R	A
Butyl Phenol	R	R	R	R	-	U	Ethylene Oxide	A	R	A	A	R	U
Butyl Phthalate	R	R	R	R	-	R	Formaldehyde 100%	A	-	A	A	-	C
Butylacetate	A	R	A	B	R	X	Formaldehyde 37%	A	R	A	A	R	A
Butyric Acid	R	R	R	A	U	R	Formic Acid 5%	R	R	R	R	R	R
Carbon Tetrachloride	R	R	R	R	U	U	Fuel Oils	B	R	B	B	R	A
Carbonic Acid	A	R	A	A	R	A	Gasoline (high-aromatic)	B	-	B	A	-	A
Chloroacetic Acid	A	R	A	A	U	C	Gasoline (LEADED)	A	R	A	A	U	X
Chlorobenzene	B	R	B	A	U	U	Gasoline (unleaded)	A	R	A	A	U	X
Chlorobromomethane	A	-	A	-	-	A	Glycolic Acid	A	R	A	B	R	A
Chlordane (1/4lb./gal.)	R	-	R	-	-	-	Heptane	A	R	A	A	R	C
Chloroethane	A	R	A	A	R	X	Hexachloroethane	R	-	R	-	-	-
chloroform	A	R	A	A	U	X	Hexamine	R	R	R	-	-	-
Chloronaphthalene	-	-	-	-	-	-	HeXane	A	R	A	A	U	B
Chlorophenol 5% (aq.)	R	R	R	R	-	-	Hexyl Alcohol	A	-	A	-	-	-
Citric Acid	A	R	A	A	A	A	Hydraulic Oil (petro.)	A	-	A	A	-	U
Cresol	R	R	R	R	U	U	Hydraulic Oil (synthetic)	A	-	A	A	-	U
Cresylic Acid 50%	R	R	R	R	R	X	Hydrazine	C	-	C	A	U	C
Crude Oil	U	R	U	U	U	R	Hydrogen Peroxide (dilute)	R	R	R	R	R	R
Cyclohexane	A	R	A	R	R	U	Hydroquinone	A	R	A	R	-	A
Cyclohexanone	A	R	A	R	U	U	Hydroxyacetic Acid 70%	A	-	A	A	-	-
DDT5%	-	-	-	-	-	-	IodoForm	C	R	C	C	-	R
Detergents (general)	A	R	A	A	R	A	Isobutyl Alcohol	A	-	A	-	-	A

CHEMICAL COMPATIBILITY TABLE

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U = Unsatisfactory IX = Conflicting Data I- = No Data Available

*No corrosion rate reported

CODE	PTFE	FEP	PFA	PVDF	HDPE	PP	CODE	PTFE	FEP	PFA	PVDF	HDPE	PP
Isooctane	A	----	A	A	B	A	Acetamide	A	R	A	C	R	A
Isopropyl Acetate	A	R	A	X	R	B	Acetate Solvent	A	R	A	A	R	B
Isopropyl Alcohol	A	R	A	R	R	A	Acetic Add 10%	A	R	A	C	R	B
Isopropyl Ether	A	R	A	X	----	X	Acetic Add, Glacial	A	R	A	B	R	A
Isotane	----	----	----	A	----	U	Acetone	A	R	A	U	R	A
J et Fuel JP-4, JP-5	A	R	A	A	----	A	Acetonitrile	R	R	R	R	----	R
Kerosene	A	R	A	A	R	R	Acetophenone	R	R	R	R	U	R
Lacquer Thinners	A	----	A	----	----	U	Acetyl Chloride	A	R	A	R	U	U
Lacquers	A	----	A	U	----	U	Acetylene	R	R	R	R	----	R
Lactic Acid	A	R	A	B	----	B	Acrylonitrile	A	R	A	A	R	A
Lead Acetate	A	R	A	A	R	A	Adipic Acid	A	R	A	A	R	B
Linoleic Acid	A	R	A	A	U	B	Aldrin (1 oz./gal.)	----	----	----	----	----	----
Maleic Acid	A	R	A	A	R	R	Allyl Alcohol	R	R	R	R	R	R
Malic Acid	A	R	A	A	R	A	Allyl Chloride	R	R	R	R	R	R
Melamine	A	----	A	----	----	A	Ammonium Acetate	A	R	A	R	----	A
Methane	A	R	A	A	----	A	Ammonium Oxalate 10%	R	R	R	----	----	R
Methyl Acetate	A	R	A	B	R	X	Amyl Acetate	A	R	A	A	R	X
Methyl Acetone	A	----	A	U	----	----	Amyl Alcohol	A	R	A	A	R	B
Methyl Acrylate	----	----	----	B	----	U	Amyl Chloride	R	R	R	U	U	U
Methyl Alcohol	A	R	A	A	R	A	Aniline	A	R	A	A	R	X
Methyl Alcohol 10%	A	----	A	A	B	A	Aniline Hydrochloride	A	R	A	A	U	X
Methyl Amide	A	----	A	C	----	A	Antifreeze	----	----	----	----	----	U
Methyl Bromide	A	R	A	A	R	X	Aroclor 1248	A	R	A	----	U	U
Methyl Butyl Ketone	----	----	----	U	U	U	Asphalt	A	R	A	A	R	B
Methyl Chloride	A	R	A	A	U	U	Benzaldehyde	A	R	A	A	U	X
Methyl Chloroform	R	R	R	R	----	U	Benzene	A	R	A	A	U	X
Methyl Dichloride	----	----	----	U	----	U	Benzo Sulfonic Acid 10%	R	R	R	R	R	R
Methyl Ethyl Ketone	A	R	A	U	U	B	Benzyl Alcohol	A	R	A	A	U	A
Methyl Isopropyl Ketone	R	----	A	----	----	----	Benzoic Acid	A	R	A	A	B	R
Methyl Methacrylate	A	R	R	B	----	X	Benzol	A	R	A	A	U	U
Methyl Pentanone	A	R	A	X	R	R	Benzonitrile	A	R	A	----	A	----
Methylene Chloride	A	R	A	B	U	B	Benzyl Chloride	R	R	R	R	----	C
Monochloroacetic Acid	A	----	A	B	U	----	Bromobenzene	R	R	R	R	----	U
Monoethanolamine	A	R	A	U	----	B	Butadiene	A	R	A	A	U	U
Motor Oil	A	R	A	B	U	U	Butane	A	R	A	A	U	U
Napthalene	A	R	A	A	U	R	Butyl Alcohol	A	R	A	A	B	R
Nitro benzene	A	R	A	A	U	B	n-Butyl Amine	A	R	A	X	U	U
Nitromethane	A	R	A	A	----	R	Butyl Ether	A	R	A	A	----	----
Nitrophenol	R	----	R	----	----	----	Butyl Phenol	R	R	R	R	----	U
Octane	R	R	R	R	R	R	Butyl Phthalate	R	R	R	R	----	R
Octyl Alcohol	----	----	----	----	----	----	Butylacetate	A	R	A	B	R	X
Oleic Acid	A	R	A	A	U	B	Butyric Acid	R	R	R	A	U	R
Oxalic Acid 5%	R	R	R	R	R	R	Carbon Tetrachloride	R	R	R	R	U	U
Palmitic Acid 10%	A	R	A	A	R	B	Carbonic Acid	A	R	A	A	R	A
Pentachlorophenol	R	----	R	----	----	----	Chloroacetic Acid	A	R	A	A	U	C
Pentane	A	----	A	A	----	U	Chlorobenzene	B	R	B	A	U	U
Petroleum	A	R	A	A	U	B	Chlorobromomethane	A	----	A	----	----	A
Phenol 10%	A	R	A	A	R	B	Chlordane (114 lb./gal.)	R	----	R	----	----	----
Phthalic Acid	A	R	A	A	----	A	Chloroethane	A	R	A	A	R	X
Phthalic Anhydride	A	R	A	A	----	U	Chloroform	A	R	A	A	U	X
Picric Acid	A	R	A	A	U	A	Chloronaphthalene	----	----	----	----	----	----
Propyl Alcohol	A	R	A	A	R	A	Chlorophenol 5% (aq.)	R	R	R	R	----	----
Propylene	A	----	A	----	----	----	Citric Acid	A	R	A	A	A	A
Propylene Glycol	A	R	A	A	A	A	Cresol	R	R	R	R	U	U
Propylene Oxide	R	R	R	U	U	R	Cresylic Acid 50%	R	R	R	R	R	X
Pyridine	A	R	A	U	U	A	Crude Oil	U	R	U	U	U	R
Sodium Acetate	A	R	A	A	A	A	Cyclohexane	A	R	A	R	R	U
Sodium Benzoate	A	R	A	A	A	A	Cyclohexanone	A	R	A	R	U	U
Sodium Hypochlorite 20%	R	R	R	R	R	R	DDT5%	----	----	----	----	----	----
Stearic Acid	A	R	A	A	A	A	Detergents (general)	A	R	A	A	R	A
Acetaldehyde	A	R	A	X	X	A	Diacetone Alcohol	A	R	A	A	R	C

CHEMICAL COMPATIBILITY TABLE

R = Resistant I A = Excellent - No effect I B = Good - Minor effect IC = Fair - Moderate effect

U = Unsatisfactory IX = Conflicting Data I- = No Data Available

*No corrosion rate reported

CODE	PTFE	FEP	PFA	PVDF	HDPE	PP	CODE	PTFE	FEP	PFA	PVDF	HDPE	PP
Dibutylphthalate	R	R	R	U	U	R	sopropyl Acetate	A	R	A	X	R	B
Dichlorobenzene	A	R	A	A	U	-	sopropyl Alcohol	A	R	A	R	R	A
Dichloroethane	A	R	A	A	R	X	sopropyl Ether	A	R	A	X	R	X
Dichloroethylene	R	R	R	R	-	R	solane	-	-	-	A	-	U
Dichlorofluoromethane	R	R	R	-	-	-	Jet Fuel Jp-4, Jp-5	A	R	A	A	-	A
Diesel Fuel	A	R	A	A	R	A	Kerosene	A	R	A	A	R	R
Diethanolamine	R	R	R	U	-	R	Lacquer Thinners	A	-	A	-	-	U
Diethyl Amine	X	R	X	X	U	A	Lacquers	A	-	A	U	-	U
Diethyl Ether	A	R	A	R	U	R	Lactic Acid	A	R	A	B	-	B
Diethyl Phtha Late	R	-	R	-	-	-	Lead Acetate	A	R	A	A	R	A
Diethylene Glycol	A	R	A	A	R	A	Linoleic Acid	A	R	A	A	U	B
Dimethyl Aniline	A	R	A	A	-	X	Maleic Acid	A	R	A	A	R	R
Dimethyl Ether	R	R	R	-	-	-	Malicacid	A	R	A	A	R	A
Dimethyl Formamide	X	R	X	U	R	A	Melamine	A	-	A	-	-	A
Dimethyl Phthalate	R	R	R	R	-	R	Methane	A	R	A	A	-	A
Dimethyl Sulfoxide	R	R	R	U	R	R	Methyl Acetate	A	R	A	B	R	X
Dinitrotoluene	R	-	R	-	-	-	Methyl Acetone	A	-	A	U	-	-
Diocetyl Phthalate	R	R	R	R	U	U	Methyl Acylate	-	-	-	B	-	U
Dioxane	R	R	R	U	U	R	Methyl Alcohol	A	R	A	A	R	A
Diphenyl	A	R	A	-	-	U	Methyl Alcohol 10%	A	-	A	A	B	A
Diphenyl Oxide	A	-	A	B	-	U	Methyl Amide	A	-	A	C	-	A
Esters (general)	R	R	R	R	-	-	Methyl Bromide	A	R	A	A	R	X
Ethane	A	-	A	A	-	U	Methyl Butyl Ketone	-	-	-	U	U	U
Ethanolamine	A	R	A	X	-	X	Methyl Chloride	A	R	A	A	U	U
Ethers (general)	A	-	A	R	U	U	Methyl Chloroform	R	R	R	R	-	U
Ethyl Acetate	A	R	A	X	R	A	Methyl Dichloride	-	-	-	U	-	U
Ethyl Alcohol	A	R	A	R	R	A	Methyl Ethyl Ketone	A	R	A	U	U	B
Ethyl Benzene	R	R	R	R	U	U	Methyl Isopropyl Ketone	A	-	A	-	-	-
Ethyl Benzoate	A	-	A	U	U	B	Methyl Methacrylate	R	R	R	B	-	X
Ethyl Chloride	R	R	R	R	U	U	Methyl Pentanone	A	R	A	X	R	R
Ethyl Ether	A	R	A	R	U	U	Methylene Chloride	A	R	A	B	U	B
Ethyl Sulfate	A	-	A	-	-	-	Monochloroacetic Acid	A	-	A	B	U	-
Ethylene	A	R	A	A	U	U	Monoethanolamine	A	R	A	U	-	B
Ethylene Chloride	A	R	A	A	R	X	M-orbil	A	R	A	B	U	U
ETHYLENE Chlorohydrin	A	R	A	A	U	X	Napthalene	A	R	A	A	U	R
Ethylene Diamine	A	R	A	B	-	R	Nitrobenzene	A	R	A	A	U	B
Ethylene Dibromide	R	R	R	R	-	R	Nitromethane	A	R	A	A	-	R
Ethylene Glycol	A	R	A	A	R	A	Nitrophenol	R	-	R	-	-	-
Ethylene Oxide	A	R	A	A	R	U	Octane	R	R	R	R	R	R
Formaldehyde 100%	A	-	A	A	-	C	Octyl Alcohol	-	-	-	-	-	-
Formaldehyde 37%	A	R	A	A	R	A	Oleic Acid	R	R	A	A	U	B
Formic Acid 5%	R	R	R	R	R	R	Oxalic Acid 5%	R	R	R	R	R	R
Fuel Oils	B	R	B	B	R	A	Palmitic Acid 10%	A	R	A	A	R	B
Gasoline (High-Aromatic)	B	-	B	A	-	A	Pentachlorophenol	R	-	R	-	-	-
Gasoline (leaded)	A	R	A	A	U	X	Pentane	A	-	A	A	-	U
Gasoline (unleaded)	A	R	A	A	U	X	Petroleum	A	R	A	A	U	B
Glycolic Acid	A	R	A	B	R	A	Phenol 10%	A	R	A	A	R	B
Heptane	A	R	A	A	R	C	Phthalic Acid	A	R	A	A	-	A
Hexachloroethane	R	-	R	-	-	-	Phthalic Anhydride	A	R	A	A	-	U
Hexamine	R	R	R	-	-	-	Picric Acid	A	R	A	A	U	A
Hexane	A	R	A	A	U	B	Propyl Alcohol	A	R	A	A	R	A
Hexyl Alcohol	A	-	A	-	-	-	Propylene	A	-	A	-	-	-
Hydraulic Oil (petro.)	A	-	A	A	-	U	Propylene Glycol	A	R	A	A	R	A
Hydraulic Oil (Synthetic)	A	-	A	A	-	U	Propylene Oxide	R	R	R	U	R	R
Hydrazine	C	-	C	A	U	C	Pyridine	A	R	A	U	R	A
Hydrogen Peroxide(dilute)	R	R	R	R	R	R	Sodium Acetate	A	R	A	A	R	A
Hydroquinone	A	R	A	R	-	A	Sodium Benzoate	A	R	A	A	R	A
Hydroxyacetic Acid 70%	A	-	A	A	-	-	Sodium Hypochlorite 20%	R	R	R	R	R	R
Iodoform	C	R	C	C	-	R	Stearic Acid	A	R	A	A	R	A
Isobutyl Alcohol	A	-	A	-	-	A							
Isooctane	A	-	A	A	B	A							

Pneumatic - Pneumatic & Electro Pneumatic ROTARY Valve Positioner

	ELECTRO - PNEUMATIC	Input Signal : 4 ~ 20 mA DC Supply Air Pressure : 20 ~ 100 psi Max. (7.0 Kg/cm ²) Standard Stroke : 10 ~ 80 mm Air Pipe Connection : 1/4" NPT Ambient Temperature : -20 °C to 70 °C Degree of Protection : IP 65 Out-put Characteristics : Rotary Conduit Connection : 1/2" NPT Body Material : Aluminium Die Cast
	PNEUMATIC - PNEUMATIC	Model : APP-1200-RDN

Pneumatic - Pneumatic & Electro Pneumatic LINEAR Valve Positioner

	ELECTRO - PNEUMATIC	Input Signal : 3 ~ 15 (0.2 ~ 1.0 Kg/cm ²) Supply Air Pressure : 100 psi Max. (7.0 Kg/cm ²) Standard Stroke : 10 ~ 80 mm Air Pipe Connection : 1/4" NPT Ambient Temperature : -20 °C to 70 °C Degree of Protection : IP 65 Out-put Characteristics : Linear Conduit Connection : 1/2" NPT Body Material : Aluminium Die Cast
	PNEUMATIC - PNEUMATIC	Model : APP-1200-LSN

SMART Positioner LINEAR

	Model : IP 6000 Series Body : Aluminium Set Point : 4 ~ 20mA DC Signal : Ambient Temperature : Normal Version : -20 °C ~ 70 °C Optional Version : -40 °C ~ 70 °C
	Supply Pressure : 0.14 ~ 0.7 MPa Flow : 55L/min (Sup=0.14MPa)



Weatherproof MICRO Limit Switch Box

	Model : MMLS-BX-WP-01-A MMLS-BX-WP-01-B MMLS-BX-WP-01-C Switch : Honeywell ZM / NJ2-V3-N / NBB-V3-Z4 Type : 1 NO + 1 NC / 2 Switch Enclosure Protection : IP 67 Ambient Temp. : -20 °C to 80 °C Conduit Entry : 1/2" - NPT Terminal : 8 Point Mounting : Namur VDI / VDE3845 / ISO 5211 Material : Aluminium Die Cast
	

Flameproof Limit Switch Box

	Model : MLS-BX-FLP-01-A / MLS-BX-FLP-01-B MLS-BX-FLP-01-C / MLS-BX-FLP-01-D Switch : Honeywell V15 / Honeywell V15 PCB Type / NCB2-V3-NO / NJ2-V3-N / NBB-V3-Z4 / NBB3-V3-Z4 Type : 1 NO + 1 NC / 2 NO + 2 NC / 2 Switch Enclosure Temp. : IP 68 -20 °C to 80 °C Conduit Entry : 1/2" - NPT Terminal : 8 Point Mounting : Namur VDI / VDE3845 / ISO 5211 Material : Aluminium Die Cast
	 

Flameproof Limit Switch Box STAINLESS STEEL 304 / 316

	Model : LS4-BX-FLP-01-A / LS6-BX-FLP-01-A LS4-BX-FLP-01-B / LS6-BX-FLP-01-B LS4-BX-FLP-01-C / LS6-BX-FLP-01-C LS4-BX-FLP-01-D / LS6-BX-FLP-01-D Switch : Honeywell V15 / Honeywell V15 PCB Type / NCB2-V3-NO / NJ2-V3-N / NBB-V3-Z4 / NBB3-V3-Z4 Type : 1 NO + 1 NC / 2 NO + 2 NC / 2 Switch Enclosure Temp. : IP 67 -20 °C to 80 °C Conduit Entry : 1/2" - NPT Terminal : 8 Point Mounting : Namur VDI / VDE3845 / ISO 5211 Material : ASTM A351 Gr. CF8 / CF8M / CF3M
	 

Weatherproof Limit Switch Box (Big Box)

	Model : MLS-BX-01-A / MLS-BX-01-B MLS-BX-01-C / MLS-BX-01-D Switch : Honeywell V15 / NJ2-V3-N / NBB-V3-Z4 / NCB2-V3-NO Type : 1 NO + 1 NC / 2 NO + 2 NC / 2 Switch Enclosure Temperature : IP 67 -20 °C to 80 °C Conduit Entry : 1/2" - NPT Terminal : 8 Point Mounting : Namur VDI / VDE3845 / ISO 5211 Material : Aluminium Die Cast
	

Weatherproof Limit Switch Box STAINLESS STEEL 304 / 316

	Model : MLS4-BX-01-A / MLS4-BX-01-B MLS4-BX-01-C / MLS4-BX-01-D Switch : Honeywell V15 / NJ2-V3-N / NBB-V3-Z4 / NCB2-V3-NO Type : 1 NO + 1 NC / 2 NO + 2 NC / 2 Switch Enclosure Temperature : IP 67 -20 °C to 80 °C Conduit Entry : 1/2" - NPT Terminal : 8 Point Mounting : Namur VDI / VDE3845 / ISO 5211 Material : ASTM A351 Gr. CF8 / CF8M / CF3M
	

3/2 Way Namur Direct Acting Solenoid Valve



Model	: NAM-SA-32
Coil Voltage	: All Std. Voltage Available
Frequency	: 50 - 60 Hz
Connection Type	: 1/4" (NPT)
Conduit	: PF 1/2"
Coil Insulation Grade	: Class "F"
Ambient Temp.	: -20 °C ~ 70 °C
MOC	: Aluminium
Seals	: NBR (Viton On Request)
Working Pressure	: Upto 0 to 10 Kg/cm ²

5/2 Way Convertible Poppet Type SINGLE & DOUBLE Namur Solenoid Valve



Model	: OTX-ALU-52 / 20TX-ALU-52
Coil Voltage	: All Std. Voltage Available
Frequency	: 50 - 60 Hz
Connection Type	: 1/4" (NPT)
Conduit	: PF 1/2"
Coil Insulation Grade	: Class "F"
Ambient Temp.	: -20 °C ~ 70 °C
MOC	: Aluminium
Seals	: NBR (Viton On Request)
Working Pressure	: Upto 2.5 to 10 Kg/cm ²

3/2 Way Internal Pilot Operated STAINLESS STEEL 316 Single Namur Solenoid Valve



Model	: MPT-S6-32
Coil Voltage	: All Std. Voltage Available
Frequency	: 50 - 60 Hz
Connection Type	: 1/4" (NPT)
Conduit	: PF 1/2"
Coil Insulation Grade	: Class "F" & "H"
Ambient Temp.	: -20 °C ~ 70 °C
MOC	: ASTM A351 Gr. CF8M
Seals	: NBR (Viton On Request)
Working Pressure	: Upto 2.5 to 10 Kg/cm ²

5/2 Way Poppet Type STAINLESS STEEL 316 Single Namur Solenoid Valve



Model	: OTX-S6-52
Coil Voltage	: All Std. Voltage Available
Frequency	: 50 - 60 Hz
Connection Type	: 1/4" (NPT)
Conduit	: PF 1/2"
Coil Insulation Grade	: Class "F" & "H"
Ambient Temp.	: -20 °C ~ 70 °C
MOC	: ASTM A351 Gr. CF8M
Seals	: NBR (Viton On Request)
Working Pressure	: Upto 2.5 to 10 Kg/cm ²

3/2 Way Midget Type Direct Acting Solenoid Valve



Model	: DMV
Size	: 1/4"
Body	: CFB / CF8M / Brass / S.S 304
Orific	: 2
Pressure	: 7 Kg / cm ²
Temp.	: Upto -5 to 80 °C max.
Coil Rating	: Continuous Rated
Coil Insulation	: "F" Class & "H" Class For Flameproof
Media	: Air & Gas
Voltage	: 12V, 24V, 48V, 110V, 230V, AC/DC

3/2 Way Midget Type Direct Acting Solenoid Valve



Model	: MDV
Size	: 1/4"
Body	: CFB / CF8M / Brass / S.S 304
Orific	: 2
Pressure	: 7 Kg / cm ²
Temp.	: Upto -5 to 80 °C max.
Coil Rating	: Continuous Rated
Coil Insulation	: "F" Class & "H" Class For Flameproof
Media	: Air & Gas
Voltage	: 12V, 24V, 48V, 110V, 230V, AC/DC

Filter + Regulator Air Combination



Model	: 4FQ / 8 FQ / FRJ / AFRS4
Air Connection	: 1/4"
Max. Supply Pressure	: 4FQ: 0.5 to 4 Kg / cm ² 8FQ: 0.5 to 8 Kg / cm ² FRJ: 1 to 9 Kg / cm ²
Gauge Connection	: 1/8"
Ambient Temp.	: -20 °C ~ 70 °C
Mini Filtering Size	: 5 Micron
Material	: Aluminium Pressure Die Cast / CFB / CF8M

Single & Double Air Lock Valve



Model Single	: SALV
Model Double	: DALV
Size	: 1/4" to 3/4"
MOC	: Aluminium
Seals	: NBR
Supply Pressure	: 10 Bar
Output Pressure	: 7 Bar
Temperature	: -20 °C ~ 70 °C

Air Volume Booster



Model	: VLB
Size	: 1/4" to 1"
MOC	: Aluminium
Seals	: NBR
Supply Pressure	: 10 Bar
Output Pressure	: 7 Bar
Temperature	: -20 °C ~ 70 °C

Manual Override Clutch Type (MO)



Model	: AMO
Torque	: 200 Nm to 10000 Nm
Body	: Aluminium Pressure Die Cast / S. G. Iron
Lever Wheel	: Stainless Steel
Hand Wheel	: S.S. / M.S. (Fabricated)



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